



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3710

Job Sheet 168240



Part No: 646.3710

Job Qty: 30 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.12.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	30 pcs		3/29/18	0.00	0.00	Purchasing		AT 1864/10
120	Packaging	30 pcs		3/29/18	0.00	0.00	Packaging2		AT 1864/10
130	QC	30 pcs		3/29/18	0.00	0.00	QC6		DAS 11
190	Packaging	30 pcs		3/29/18	0.00	0.00	Packaging3		APR 25 2018
200	QC21-SA	30 Ea		3/29/18	0.00	0.00	QC21		DAS 13

Part Op 110 - Issue P/O: 38405 Manufacture as per dwg Possible supplier: SOUTHLAND FABRICATION
Descriptions: 190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3710P	Doubler	30 pcs (1 ea)	110-Purchasing	5059679

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	646.3710P	30	0	0

Part Specifications

Specifications could not be found.

Plex 3/12/18 8:41 AM dart.lavoie.chantal

CONTAINER NO. 00000000

Doubler

PART NO: 646.3710
Serial No/Batch: S059684
Revision: 1
Operation: Packaging
Change No:

Packaging

My date: 04/10/18
Job No: 1604 -

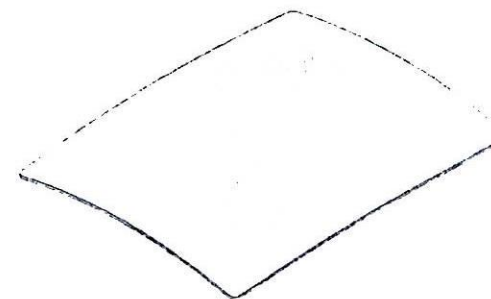
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REV	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02198	31/05/08	REV

NOTES:

- 1 MATERIAL: ALUMINUM 6061-T6 PER AMS-QQ-A-250/11
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 MATERIAL: 17-4 PH AMS 5604, CONDITION H900
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
5. DEBURR AND BREAK ALL SHARP EDGES
6. IDENTIFY IAW MPP-120

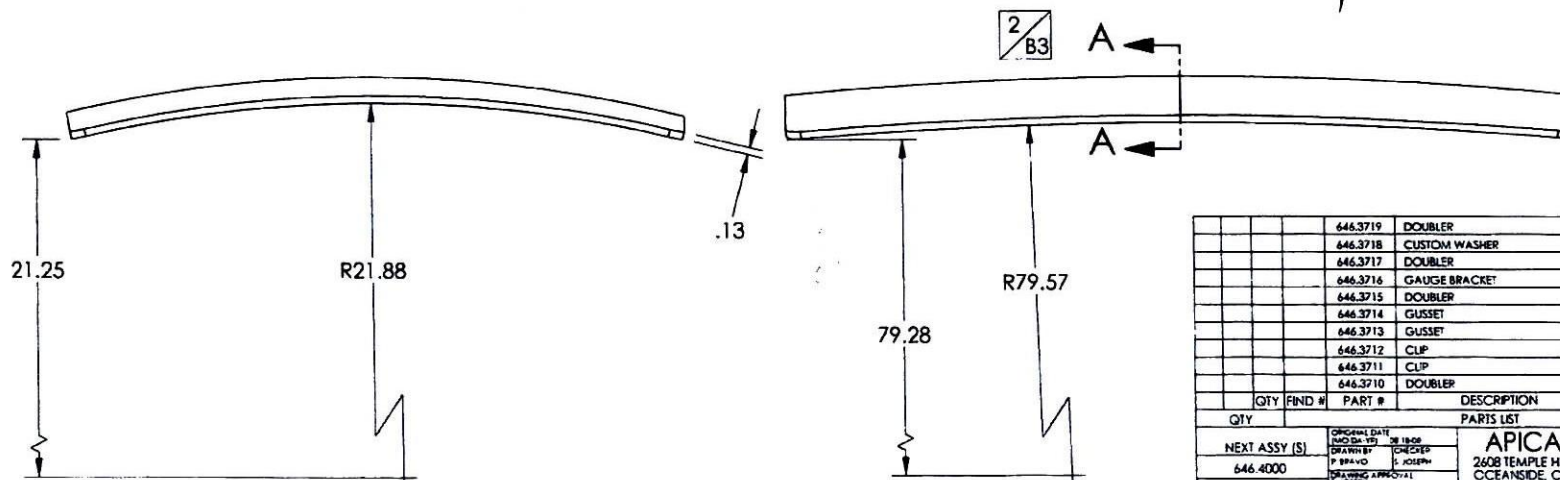
SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~174099~~
168240



646.3710

UNINCORPORATED ECN(s)

03702



QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
		646.3719	DOUBLER		
		646.3718	CUSTOM WASHER		
		646.3717	DOUBLER		
		646.3716	GAUGE BRACKET		
		646.3715	DOUBLER		
		646.3714	GUSSET		
		646.3713	GUSSET		
		646.3712	CLIP		
		646.3711	CLIP		
		646.3710	DOUBLER		
PARTS LIST			SHEETMETAL		
NEXT ASSY (S)			APICAL INDUSTRIES		
646.4000			2608 TEMPLE HEIGHTS DR.		
			OCEANSIDE, CA. 92056-3512 (760)724-5300		
			SHEETMETAL		
			SHEET 1 OF 9		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038405

Supplier: SOF001-VU
Southland Fabrication
353 Industrial Way
Fallbrook, CA 92028 USA
Phone: 760-723-4006
Fax: 760-723-4604

PO No: PO038405

PO Date: 11/17/17

Due Date: 3/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED

MAR 12 2018

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	646.3710P			Doubler	Firmed	3/29/18	30 pcs	0 pcs	30 pcs	\$268.00/pcs	\$8,040.00

Line Item Note as per dwg 646.3710 REV. A
B168240

Grand Total: \$8,040.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CX

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DAS
11
9-89



353 Industrial Way
Fallbrook, CA 92028
Ph: 760-723-4006

Certificate Of Compliance

Date : 04/06/2018

Job No. : 00017105

Customer : Dart Aerospace Ltd

P.O. Number : PO038405

Part Number : 646.3710

A

Quantity : 30

Description : Doubler

We hereby certify that all parts and/or material supplied by us have been produced in conformance with all contractually applicable purchaser's specification as referenced in the purchase order and/or drawing(s) supplied.



RoHS 2 Compliant to Directive 2011/65/EC

By:

D. Van GSE

Date:

7-6-18